

Date: Thursday, 3/8/2007 12:36:55 PM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: LABEL		
Job Number	: 31104					
Estimate Number	: 10124					
P.O. Number	: N/A		Part Number	: D2258200		
This Issue	: 3/8/2007	S.O. No. : N/A	Drawing Number	: D2258 REV B1		
Prsht Rev.	: NC		Project Number	: N/A		
First Issue	: N/A		Drawing Revision	: B1		
Previous Run	: 28312		Material	: N/A		
Written By			Due Date	: 3/15/2007 Qty: 20 Um: Each		
Checked & Approved By						
Comment	: Est: B 04/04/15 Reformat; Clarify Step 2 KJ/RF					

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0:	PG	PURCHASING  
Comment: PURCHASING Issue P/O: <u>3277</u> <u>C20</u> <u>7/10/07/12</u> <u>20</u> Make D2258-200 read 200lb / 91kg as per Dwg D2258 Material: Red letters (1.00" min height) with adhesive backManufacture from 3M 7mil masking film #8522CP or Avery IPM #2031 Material release note is required		
2.0	D2258200P	Weight Placard 200lb  
Comment: Qty.: 1.0000 Each(s)/Unit Total : 20.0000 Each(s) WEIGHT PLACARD 200 LB		
3.0	PACKAGING 1	PACKAGING RESOURCE #1  
Comment: PACKAGING RESOURCE #1 Receive and Inspect for transit damage Ensure material release note is attached <u>Babs/16/21/07</u>		
4.0	QC6	DIMENSIONAL CHECK  
Comment: DIMENSIONAL CHECK <u>JCAB/3/19/07</u>		
5.0	PACKAGING 1	PACKAGING RESOURCE #1  
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: _____ <u>EPA/05/19/21/07</u>		

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA:    Date: 07/13/15  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 3/8/2007 12:36:56 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LABEL

Job Number: 31104

Part Number: D2258200

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



(a)

Comment: FINAL INSPECTION/W/O RELEASE

Sp 07/03/18

Job Completion



V 07.03.19

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**DART**

DESIGN B WILLIAMS	DRAWN BY K HAND	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED <i>BW</i>	APPROVED <i>JS</i>	DRAWING NO. D2258
DATE 95.11.29		REV. B SHEET 1 OF 1 TITLE UTILITY BASKET PLACKARD 1:1

**RELEASED**  
 99.10.12 RE

A	94.07.28	NEW ISSUE
B	95.11.29	ADDED NOTE
B1	HF 03.08.18	ADDED D2258-160

1" RED LETTERS ADHESIVE BACK

## MAXIMUM DISTRIBUTED LOAD

XXX lb / XXX kg

EXAMPLE

PART #	LOAD
D2258-132	132 lb/60 kg
D2258-200	200 lb/91 kg
D2258-220	220 lb/100 kg
D2258-160	160 lb/73 kg

SHOP COPY  
 RETURN TO  
 ENGINEERING  
 UNCONTROLLED COPY  
 SUBJECT TO AMENDMENT  
 WITHOUT NOTICE  
 WORK ORDER  
 NO. 31104



## PRODUCT DATA BULLETIN

Product Data Bulletin: A5-O

### Avery Graphics™ A5 Opaque 5-year INTERMEDIATE calendered vinyl film

Dated: 10/3/02

#### Description:

Avery Graphics™ A5 Opaque intermediate films are flexible, high-gloss calendered vinyls designed for use on computer sign cutting equipment. This construction provides excellent cutting, weeding and transferring characteristics for signage applications.

Application information can be found in the Avery Graphics Application Guide.

For surface preparation, converting and printing, and application and removal instructions, please refer to the Avery Graphics Instructional Bulletin.

#### Construction:

- Face Film: 3.2 mils opaque medium gloss intermediate calendered vinyl film
- Adhesive: 1.0 mil clear acrylic permanent solvent pressure-sensitive adhesive
- Liner: 78# bleached white kraft

#### Physical Properties:

The following information on physical and chemical characteristics is based upon tests believed to be reliable. The values are intended only as a source of information. They are given without guarantee and do not constitute a warranty. The purchaser should independently determine, prior to use, the suitability of this material for his/her specific purpose. (Data represents averages and is not intended for use as a specification).

- Outdoor durability: 5 years when properly processed and applied (vertical exposure, unprinted film)\*\*
- Application surface contours: Flat and simple curves
- Minimum surface and air application temperature: +50° F (10° C)
- Service Temperature Range: -40° F to +180° F (-40° C to 82° C) (Reasonable range of temperatures which would be expected under normal environmental time and temperature conditions)
- Typical Chemical Resistance: Resistant to most mild acids, alkalis and salt solutions. See instructional bulletin for recommendations on cleaning.
- Shelf Life: One year when stored at the following temperatures and humidity conditions: 68°-77° F (20° - 25° C) and 50±5% R. H.
- Typical Adhesion Values: 180° Peels

Substrate	24 hrs	1 week
Stainless Steel	4.4 lbs/in	5.1 lbs/in
Glass	4.7 lbs/in	5.3 lbs/in

NOTE: Tested per ASTMD 1000. Always pre-test your specific substrate prior to actual application.

- Reflectivity: NA
- Typical Gloss\*: 70 at 60°